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SHORT COMMUNICATIONS

Formation of Diol Divinyl Diethers in the Synthesis of 1,2-Epoxy-3-(vinyloxyalkoxy)propanes

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According to the data of [1], monovinyl ethers **I** derived from diols react with epichlorohydrin in the presence of alkali to give 1,2-epoxy-3-(vinyloxy-alkoxy)propanes **II** and 1,3-bis(vinyloxyalkyl) glycerol ethers **III**.



While attempting to obtain by the same procedure [1] a series of compounds II $[X = (CH_2CH_2O)_n]$, where n = 2 (a), 3 (b), 4 (c) as monomers for radical copolymerization, we have found that this reaction is very sensitive to temperature. Ethers II were formed only at 50–55°C, whereas at room temperature divinyl diethers $CH_2 = CHOXCH = CH_2 [IV, X = (CH_2CH_2O)_2$ (a), $(CH_2CH_2O)_5$ (b), $(CH_2CH_2O)_4$ (c)] were obtained. Moreover, compounds IV were also formed in the absence of epichlorohydrin. No products III were detected.

Ia-Ic
$$\xrightarrow{\text{KOH}}$$
 CH₂=CH $-O-X'-CH=CH_2$
IVa-IVc

The structure of compounds **IV** was proved by the NMR spectra. We observed no CH signals other than from the vinyl CH group in the *J*-modulated spin echo 13 C NMR spectra. The length of the X chain was

determined from the CH_2CH_2O and $CH_2=CH$ signal intensity ratio in the ¹H NMR spectra.

Formally, the formation of diethers **IV** is the result of intermolecular dehydration of the initial monovinyl ethers. However, the X' group in **IVa–IVc** is shorter than the double X group in **Ia–Ic**; these findings suggest that the reaction is accompanied by elimination processes.

Vinyl ethers are known to be inert toward nucleophiles [2]. On the other hand, Trofimov et al. [3] showed that monovinyl ethers derived from diols are capable of undergoing transformations involving the vinyloxy group by the action of alkali metal hydroxides [3]. Diol divinyl diethers, e.g., 1,2-bis-(vinyloxy)ethane, lose acetaldehyde molecule in superbasic medium (KOH-DMSO) at 130°C under pressure [4]. Probably, other divinyl diethers behave similarly. Moreover, these reactions can occur under considerably milder conditions (atmospheric pressure, 50°C) than those reported in the literature due to increased mobility of the side chain in monovinyl ether and greater probability for elimination of acetaldehyde. Thus the formation of diol divinyl ethers in the reaction of monovinyl ethers of diols with alkali may be explained by concurrent elimination of vinyl alcohol and intermolecular dehydration.

Preparation of diol monovinyl ethers I. A highpressure reactor was charged with 0.75 mol of diol and solid KOH (5 wt % with respect to the diol). The reactor was purged with nitrogen and acetylene, and acetylene was supplied at a pressure of 14–15 atm. The mixture was kept for 3–4 h at 120°C, cooled, and distilled under reduced pressure. The purity of the products was checked by GLC.

Preparation of 2,3-epoxypropyl ethers II. Ether **I**, 0.5 mol, and freshly distilled epichlorohydrin,

2 mol, were added to a solution of 0.63 mol of NaOH in 100–150 of water. The mixture was stirred for 4–5 h at 50–55°C and filtered, excess epichlorohydrin was distilled off, and the residue was distilled under reduced pressure. The purity of the products was checked by GLC.

11,12-Epoxy-3,6,9-trioxa-1-dodecene (IIa). Yield 61%, bp 130°C (5 mm), $n_D^{20} = 1.4510$. ¹H NMR spectrum, δ , ppm: 2.55 d.d (1H, 12-H_{trans}, J = 2.8, 5.2 Hz), 2.72 d.d (1H, 12-H_{cis}, J = 5.0, 5.2 Hz), 3.08 m (1H, 11-H), 3.36 d.d (1H, 10-H_A, J = 6.4, 11.6 Hz), 3.40–3.85 m (9H, 10-H_B, OCH₂), 3.98 d.d (1H, 1-H_{cis}, J = 2.0, 6.8 Hz), 4.20 d.d (1H, 1-H_{trans}, J = 2.0, 14.4 Hz), 6.51 d.d (1H, 2-H, J = 6.8, 14.4 Hz). ¹³C NMR spectrum, δ_C , ppm: 43.88 (C¹²), 50.97 (C¹⁰), 68.20 (C⁴), 69.99 (C⁵), 71.04 (C⁷), 71.10 (C⁸), 72.61 (C⁹), 86.73 (C¹), 152.62 (C²). Found, %: C 57.55; H 8.49. C₉H₁₆O₄. Calculated, %: C 57.43; H 8.56.

14,15-Epoxy-3,6,9,12-tetraoxa-1-pentadecene (**IIb**). Yield 58%, bp 135°C (5 mm), $n_D^{20} = 1.4532$. ¹³C NMR spectrum, δ_C , ppm: 43.91 (C¹⁵), 51.04 (C¹⁴), 68.24 (C⁴), 70.04 (C⁵), 71.06 (C⁷), 71.07 (C¹⁰), 71.12 (C⁸), 71.17 (C¹³), 72.68 (C¹¹), 86.68 (C¹), 152.69 (C²). Found, %: C 56.46; H 8.80. C₁₁H₂₀O₅. Calculated, %: C 56.88; H 8.68.

17,18-Epoxy-3,6,9,12,15-pentaoxa-1-octadecene (**IIc**). Yield 59%, bp 140°C (5 mm), $n_D^{20} = 1.4545$. ¹H NMR spectrum, δ , ppm: 2.52 d.d (1H, 18-H_{trans}, J = 2.8, 5.2 Hz), 2.70 d.d (1H, 18-H_{cis}, J = 5.0, 5.2 Hz), 3.06 m (1H, 17-H), 3.33 d.d (1H, 16-H_A, J =6.4, 11.6 Hz), 3.57–3.69 m (14H, OCH₂), 3.73 d.d (1H, 16-H_B, J = 3.0, 11.6 Hz), 3.81 m (2H, 4-H), 3.95 d.d (1H, 1-H_{cis}, J = 2.0, 6.8 Hz), 4.18 d.d (1H, 1-H_{trans}, J = 2.0, 14.3 Hz), 6.49 d.d (1H, 2-H, J = 6.8, 14.3 Hz). ¹³C NMR spectrum, δ_C , ppm: 43.89 (C¹⁸), 51.00 (C¹⁷), 68.20 (C⁴), 69.99 (C⁵), 71.01–71.07 (C⁷–C¹³), 71.12 (C¹⁶), 72.62 (C¹⁴), 86.68 (C¹), 152.65 (C²). Found, %: C 56.42; H 8.61. C₁₃H₂₄O₆. Calculated, %: C 56.51; H 8.75.

Preparation of diol divinyl diethers IV. Epichlorohydrine, 0.1 mol, was added to a mixture of 0.1 mol of ether I and 0.12 mol of KOH. The mixture was stirred for 5 h at room temperature, diluted with an ice–water mixture, and extracted with diethyl ether. The extract was washed with ice water, dried over Na₂SO₄, and subjected to fractional distillation. The purity of the products was checked by GLC.

Bis(2-vinyloxyethyl) ether (IVa). Yield 32%, bp 110°C (2 mm), $n_D^{20} = 1.4531$. ¹H NMR spectrum,

δ, ppm: 3.72 m (4H, CH₂OCH₂), 3.84 m (4H, CHOCH₂), 3.97 d.d (2H, CH₂=, J = 4.8 Hz), 4.20 d.d (2H, CH₂=, J = 12.8 Hz), 6.47 d.d (2H, =CH, J =6.4 Hz). ¹³C NMR spectrum, δ_C, ppm: 68.25 (CHOCH₂), 70.11 (CH₂OCH₂), 86.80 (CH₂=), 152.66 (CH=). Found, %: C 60.52; H 8.75. C₈H₁₄O₃. Calculated, %: C 60.74; H 8.92.

3,6,9,12,15,18-Hexaoxa-1,19-eicosadiene (IVb). Yield 22%, bp 125°C (1 mm), $n_D^{20} = 1.4540$. ¹H NMR spectrum, δ , ppm: 3.57 m (16H, 5-H, 7-H, 8-H, 10-H, 11-H, 13-H, 14-H, 16-H), 3.79 m (4H, 4-H, 17-H), 3.92 d.d (2H, 1-H, 20-H, J = 4.8 Hz), 4.15 d.d (2H, 1-H, 20-H, J = 10.8 Hz), 6.48 d.d (2H, 2-H, 19-H, J = 7.2 Hz). ¹³C NMR spectrum, δ , ppm: 70.16, 70.62, 71.23, 71.87 (C⁴-C¹⁷), 86.74 (C¹, C²⁰), 152.87 (C², C¹⁹). Found, %: C 57.41; H 8.95. C₁₄H₂₆O₆. Calculated, %: C 57.91; H 9.02.

3,6,9,12,15-Pentaoxa-1,16-heptadecadiene (IVc). Yield 20%, bp 145°C (4 mm), $n_D^{20} = 1.4548$. ¹H NMR spectrum, δ , ppm: 3.56 m (8H, 7-H, 8-H, 10-H, 11-H), 3.64 d.d (4H, 5-H, 13-H, J = 2.0 Hz), 3.78 d.d (4H, 4-H, 14-H, J = 2.0 Hz), 3.91 d.d (2H, 1-H, 17-H, J = 4.8 Hz), 4.14 d.d (2H, 1-H, 17-H, J = 12.4 Hz), 6.45 d.d (2H, 2-H, 16-H, J = 7.2 Hz). ¹³C NMR spectrum, δ_C , ppm: 68.16 (C⁸, C¹⁰), 69.99 (C⁷, C¹¹), 71.05 (C⁵, C¹³), 71.08 (C⁴, C¹⁴), 86.65 (C¹, C¹⁷), 152.61 (C², C¹⁶). Found, %: C 58.37; H 8.89. C₁₂H₂₂O₅. Calculated, %: C 58.52; H 9.00.

The NMR spectra were obtained on a Varian VXR-500S instrument at 500 MHz for ¹H and 125 MHz for ¹³C; acetone- d_6 was used as solvent, and HMDS, as internal reference. GLC analysis was performed on an LKhM-8 chromatograph equipped with a thermal conductivity detector; carrier gas helium; 3000×3-mm columns packed with 5% of SE-30 on Chromaton N-AW-DMCS.

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